www.ooppoottil.com



Serjun Powdered gloves is made from Natural Rubber Latex. The glove is anatomically shaped with thumb ball effect, reducing hand fatigue during surgical procedures. The precision design fit and micro rough surface provides optimum comfort and better instrument grip without compromising on sensitivity. Serjun Powdered gloves provides excellent barrier protection for both doctor and patient.

#### **SAFETY FEATURES**

- Sterilized in a validated process cycle to achieve sterility assurance level of 10<sup>6</sup>, and air wash cycles to reduce sterilant residue to less than 5 ppm
- Chemical residue almost nil, eliminates risk of Contact Dermatitis Type IV Allergy.
- Powdered with Modified Bio-Absorbable Corn starch USP Grade, to prevent wound infections and granulomas.
- Manufactured in clean environment to achieve bio burden level of less than 20 cfu pior to sterilization. This achieves low Pyrogen level (dead bacteria) after sterilization.
- Manufactured in a clean environment to comply with EN 556 & ISO 13485 requirements.

## SPECIAL FEATURES OF OUR FORMER

- Egronomically designed to produce gloves of high comfort.
- Designed to mimic the shape of the relaxed hand.
- Anatomically designed.
- Curved Fingers follow the natural fingers shape at rest to reduce fatigue and increase finger dexterity even during rigorous procedures.
- Minimizes resistance in forming the normal working hand postures.
- Projected thumb ball to reduce stress on Thumb.
- Reduces upto 20% less effort to form a closed hand.
- Less stress on glove/hand especially over extended period of use, and enables long wearability.
- > The multi-contoured palm and fingers ensure comfort for precision surgery.

## **STANDARDS**

- ASTM : D-3577-2009
- ISI 13422 & ISI 4148

## **QUALITY CONTROL**

- 100% Inspected
- AQL 1.5 for pin holes

# Recommended for:





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Disposable Surgical Rubber Gloves

**Disposable Surgical Rubber Gloves** 

'store in a cool dark place' This product contains natural rubber latex which may c peartings. Including anaphylactic responses to some

STERILE

STERILE

AN ISO 9001:2015, ISO 13485:2003 & ISO 14001:2015 CERTIFIED COMPANY

## **Product Information**

### TYPE

Powdered Latex Surgical Gloves.

PRIMARY MATERIAL Natural Rubber Latex.

DESIGN

Hand Specific, Curved finger, Beaded cuff, Micro rough textured.

**POWDER AMOUNT** <15mg/dm<sup>2</sup>

**STERILIZATION** 

Ethylene Oxide



### PHYSICAL DIMENSIONS

Size	Length	Palm Width	Thickness (mm) Min		
	(mm) Min	(mm) min	Cuff	Palm	Finger
5 ½	250	72 ± 4			
6	260	77 ± 5			
6 ½	260	83 ± 5			
7	270	89 ± 5			
7 ½	270	95 ± 5	0.13	0.16	0.16
8	270	102 ± 6			
8 ½	280	108 ± 6			
9	280	114 ± 6			

### PHYSICAL PROPERTIES

Characteristics	Before Ageing	After Ageing 70±2°C for 166±2hrs
Tensile Strength (Mpa) min.	24	18
Ultimate Elongation (%) min.	750	560
Stress at 500% Elongation (Mpa) Max.	5.5	-
Force at break (N) Min.	9.0	9.0

### PRE-SHIPMENT QUALITY INSPECTION

Sampling Procedure: ISO 2859 Part I

Sampling Plan: Single sampling, Normal Inspection

Characteristics	Inspection Level	Method	AQL
Freedom from Holes	G-1	ASTM D 5151:2011/EN 455-1:2000	1.5
Visual attributes – Major Defects	G-1	KL/SP/903	1.5
Visual attributes – Minor Defects	G-1	KL/SP/903	2.5
Physical Dimension	S-2 / N=13	ASTM D 3577: 2009/EN 455-2:2009+A2:2013	4.0
Physical Properties	S-2	ASTM D 3577:2009	4.0
Force at break	N=13	EN 455-2:2009+A2:2013	N/A
Extractable Protein Content	N=3	ASTM D 5712:2010/EN 455-3:2015	N/A
Powder Amount	N=2	ASTM D 6124:011/IS0 21171:2006	N/A
Sterility (for sterile product)	N=5	EN ISO 11737-2:2009	N/A

PACKAGING

AckAding				
Material	Quantity	Dimension (cm)		
Paper Wallet(Folded)	One Pair	19(L) x 10(W)		
Pouch	One Pair	24(L) x 14(W)		
Inner Box	25 Pairs	26(L) x 14(W) x 10(H)		
Master Carton	500 Pairs	53(L) x 29(W) x 52(H)		



R Serjun POWDERED STERILE LATEX SURGICAL GLOVES